(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 29 April 2004 (29.04.2004)

PCT

(10) International Publication Number WO 2004/035504 A3

(51) International Patent Classification⁷: 35/622, G01N 27/49, 27/56, 27/407

C04B 38/06,

(21) International Application Number:

PCT/GB2003/004518

(22) International Filing Date: 20 October 2003 (20.10.2003)

(25) Filing Language:

Englis!

(26) Publication Language:

English

(30) Priority Data: 0224267.5

18 October 2002 (18.10.2002)

- (71) Applicant (for all designated States except US): MID-DLESEX UNIVERSITY HIGHER EDUCATION CORPORATION [GB/GB]; Bounds Green Road, London N11 2NQ (GB).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): GOPAUL, Deepak, Jawahurlall [GB/GB]; 9 Selborne Road, Southgate, London N14 7DD (GB). MASKELL, William, Charles [GB/GB]; 62 Kingsley Avenue, Ealing, London W13 0EG (GB).

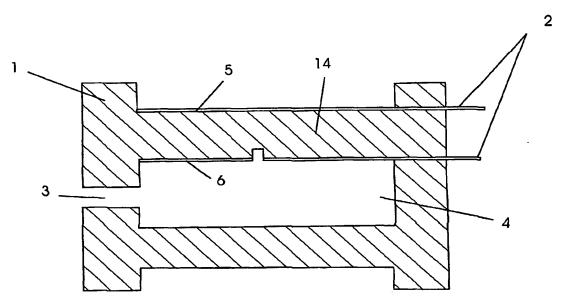
- (74) Agent: COHEN, Alan, Nicol; 2 Grove Place, Tatsfield, Nr Westterham, Kent TN16 2BB (GB).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 12 August 2004

[Continued on next page]

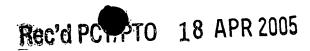
(54) Title: SENSORS



(57) Abstract: In a zirconia oxygen sensor utilising a diffusion hole, the hole is made by inserting an organic fibre or element in the green ceramic and firing to destroy the fibre or element and leave a hole in its place. A package for a sensor is described in which the wire/posts for the electrical connections also form a cage to hold the sensor, heater(s) and thermal insulation firmly and plug into an electrical socket.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



	INTERNATIONAL SEARCH REPO	ORT	international Appli	cation No
			PCT, wp 03,	/04518
A. CLASSII IPC 7	FICATION OF SUBJECT MATTER C04B38/06 C04B35/622 G01N27/4	19 G01N27,	/56 G01N2	27/407
According to	International Patent Classification (IPC) or to both national classifica	tion and IPC		
8. FIELDS	SEARCHED			
1PC 7	cumentation searched (classification system followed by classification CO4B GO1N			
	ion searched other than minimum documentation to the extent that su			raieu
Ì	ata base consulted during the international search (name of data bas	e and, where practical	, search terms used)	
EPO-In	ternal, PAJ, WPI Data		•	
				
	ENTS CONSIDERED TO BE RELEVANT	word passages		Relevant to claim No.
Category °	Citation of document, with Indication, where appropriate, of the rele	evant passages		nelevant to dam No.
Х	US 5 774 779 A (TUCHINSKIY LEY J 30 June 1998 (1998-06-30) example 6)		1-17
x	US 6 231 707 B1 (HERRON L WYNN 15 May 2001 (2001-05-15) column 4, lines 29-39	ET AL)		1-5
A	US 5 499 158 A (BISHOP ROBERT P 12 March 1996 (1996-03-12) column 5, lines 12-30	ET AL)		1-5
1			•	
Fur	ther documents are listed in the continuation of box C.	X Patent family	members are listed i	n annex.
* Special c	ategories of cited documents :	"T" later document p	ublished after the inte and not in conflict with	mational filing date
"A" docum	nent defining the general state of the art which is not idered to be of particular relevance	cited to understa	and the principle or th	eory underlying the
"E" earlier	document but published on or after the international date	"X" document of part	icular relevance; the o dered novel or canno	slaimed invention the considered to
	ent which may throw doubts on priority claim(s) or his cited to establish the publication date of another	involve an Inven		cument is taken alone
citatio	on or other special reason (as specified) nent reterring to an oral disclosure, use, exhibition or	cannot be consi	dered to involve an in nained with one or m	ventive step when the are other such docu-
other	rmeans nent published prior to the international filing date but than the priority date claimed	in the art.	nbination being obvio er of the same patent	us to a person skilled family
	e actual completion of the international search	Date of mailing o	f the International sea	rch report
	2 February 2004		(O 4 06	. ®
Name and	malling address of the ISA	Authorized office	er -	
	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3018	Sala,	p	

Form PCT/ISA/210 (second sheet) (January 2004)



onal application No. CT/GB 03/04518

Box i Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
his International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful international Search can be carried out, specifically:
Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this international Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this international Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-17
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

Form PCT/ISA/210 (continuation of first sheet (1)) (July 1998)

International Application No. PCT/ GB 03/04518

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-17

A ceramic structure having a hole specially characterized by a method of forming the hole in it.

2. claims: 18-42

A ceramic structure having a hole specially characterized in that it is a sensor comprising a hole, obtainable by the method of claims 1 to 17, an oxygen-ion conducting ceramic element and a heating element.



PCT, __ 03/04518

				1		
	Publication . date	-	Patent family member(s)		Publication date	
A	30-06-1998	AU CA EP JP WO	2309201 0954399 2001504077	A1 A1 T	29-05-1998 14-05-1998 10-11-1999 27-03-2001 14-05-1998	
B1	15-05-2001`	NONE				
Α	12-03-1996	NONE				
	B1	A 30-06-1998 B1 15-05-2001	A 30-06-1998 AU CA EP JP WO B1 15-05-2001 NONE	A 30-06-1998 AU 5106598 CA 2309201 EP 0954399 JP 2001504077 W0 9819812	A 30-06-1998 AU 5106598 A CA 2309201 A1 EP 0954399 A1 JP 2001504077 T W0 9819812 A1 B1 15-05-2001 NONE	

Form PCT/ISA/210 (patent family annex) (January 2004)